THREE DIMENSIONAL ACOUSTIC WALL COVERING

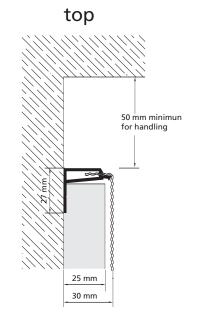


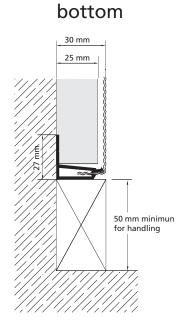
by Texaa[®]



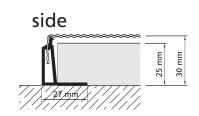


On the cover page, special **Vibrasto** with padded effect. See details on the reverse of this brochure.

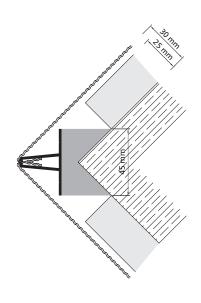




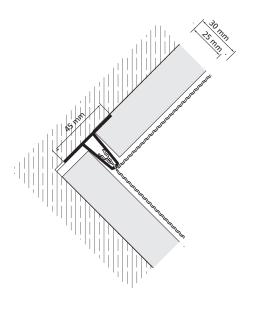
central joint / centre to centre 1 500 mm



outgoing angle



ingoing angle



top bottom central joint / centre to centre 1 500 mm side visible side (optional) ingoing angle outgoing angle Vibrasto 10 and 20

Vibrasto

THREE DIMENSIONAL ACOUSTIC WALL COVERING

Signature to our collection, Vibrasto has been the most popular item in the Texaa® System for nearly 30 years.

Thanks to ongoing innovation throughout its life,

Vibrasto is the leading acoustical wall covering on the market today.

Vibrasto offers effective acoustical solutions

in all kinds of commercial environments.

Using Patented technology that bonds highly absorbent acoustical foam to sound transparent **Aeria** fabric facing,

Vibrasto may be glued or stretched on walls and ceilings.

HIGHLIGHT SURFACES

FOCUS ON ACOUSTIC FRAMES AND RECESSES

In addition to these remarkable technical properties, **Vibrasto** opens up a vast opportunity for visual expression.

When applied to the surface, its suppleness and elasticity allow it mold into and conform to curves and angles.

When stretched, it can partially cover surfaces, allowing interplay within the architecture of the room creating a sense of movement and depth.

ACOUSTIC EFFICIENCY

Balanced absorption distribution within a range of frequencies.

Position on various surfaces (wall and/or ceiling, cupboards)

Acoustic performance laboratory tested.

Vibrasto is available in two standard versions (Vibrasto 10 and 20 to be glued*) and Vibrasto 03 to be stretched in front of a 25 mm foam (Vibrasto 03/system 30).

	Vibrasto 10	Vibrasto 20	Vibrasto 03/system 30
Total thickness	12 mm	22 mm	30 mm
Framing	Γ profile**	Γ profile**	L profile**
Joints	Pencil line joint, U profile	Pencil line joint, U profile	Pencil line joint, ⊥profile

^{*}also available in 05, without pencil line joint. Contact us.

^{**} optional Aeria upholstered L profile



Vibrasto 10 or 20 is gently recessed from 13 mm or 25 mm plaster boards.

Focusing on material color in this mural composition.

FLEXIBILITY, DESIGN, DURABILITY

Vibrasto, a means of expression

EXPRESS AND DEFINE SPACE

Separate space, create acoustic inlays, and partially treat surfaces...

Vibrasto 10 and 20 and the new Vibrasto 03/system 30 provide
a range of performance capabilities depending on their overall thickness.

Highly supple and flexible Vibrasto can wrap inside corners and outside edges.

EXPRESSIONS THROUGH MATERIAL

Integrate a variety of materials and surfaces with Vibrasto.

Partially treat areas or juxtapose with materials such as wood,
metal, concrete and resin to create varied visual and sensory effects.

EXPRESSIONS THROUGH COLOR

The 23 shades of **Aeria** facing fabric offer the freedom to combine colors, define space or soften surface as well as add bold splashes of color to any environment.

EXPRESS PERFECTION

Perfect Installations Through Well Resolved Product Development: All finishes (pencil line joints or framing) have been carefully engineered and honed over time to allow impeccable and straightforward installations for a broad range of field conditions.

FLEXIBILITY, DESIGN, DURABILITY

Vibrasto, a product that exceeds expectations

DURABILITY

Improved upon over many years,

Vibrasto is an ultra resistant and durable composite material providing the best possible efficiency/thickness ratio on the market. Highly resistant to breakdown, **Vibrasto** guarantees excellent resistance to shock and friction.

Aeria facing fabric is extremely abrasion and tear resistant.

Vibrasto is ideal for any high traffic commercial environments such as theaters, auditoriums, and restaurants.

Moreover its high absorption capacity of razing/low angled sound waves give it a distinct advantage particularly in low ceiling rooms.

Its ability to greatly reduce sound waves makes it especially ideal for large rooms. **Vibrasto** is also ideal for small confined spaces like recording and sound studios.

ANTI STAIN, ANTI STATIC

Vibrasto's antistatic and fluid repellent surface protects it from dust and stain, preserving its appearance for years to come

FIRE SAFETY

Vibrasto conforms to the most stringent requirements:

- USA ASTM E84 Class A
- European standard: Bd0
- French national standard: M1 non dripping

Other countries, please contact us.

HYGIENE

The nature of its constituents counteracts the development of house dust-mites and micro-organisms. It sheds no fibers.



Vibrasto is perfect for a wide range of spaces: an element of decoration for this television room (special application: see details on the reverse of this brochure), or a simple wall facing in this swimming pool.



Black 20 mm Vibrasto glued to the ceiling absorbs sounds and enhances the musical atmosphere in this café.

Many recording studios use **Vibrasto**, an ideal solution for confined spaces.



Optic fibres driven through the thickness of Vibrasto, light up this dome in a children's story room.

Whether in a swimming pool, music school, lecture theatre, hall, entrance hall, etc. placed on a wall or ceiling,

Vibrasto is able to discreetly provide acoustic comfort.



Vibrasto is also used to upholster furniture and cupboards.

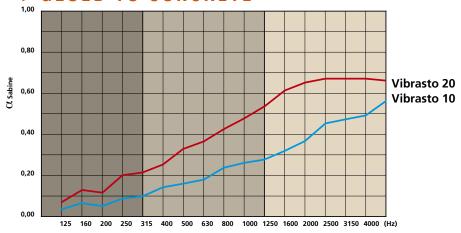


Restaurants, cafeterias and cafés are often noisy places in which Vibrasto demonstrates its potential at increasing speech intelligibility.

ACOUSTICS

Vibrasto 10 and 20

> GLUED TO CONCRETE

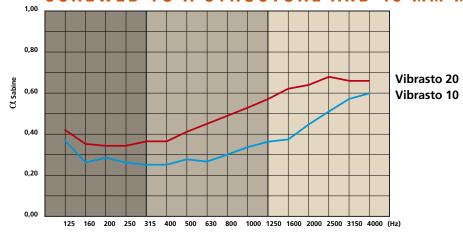


Frequencies (Hz)	α_{w}	Class	NRC	125	250	500	1000	2000	4000
Vibrasto 20	0.39 (H)	D	0.45	0.07	0.20	0.32	0.48	0.65	0.67
Vibrasto 10	0.25 (H)	E	0.25	0.04	0.09	0.16	0.26	0.37	0.49

Test reports available (Vibrasto, 2006)

Standard NF EN 20354 / ISO 354.

SCREWED TO A GYPSUM BOARD SCREWED TO A STRUCTURE AND 45 MM MINERAL FIBER BASE



Frequencies (Hz)	$\alpha_{\sf w}$	Class	NRC	125	250	500	1000	2000	4000
Vibrasto 20	0.50 (H)	D	0.55	0.42	0.34	0.41	0.53	0.63	0.66
Vibrasto 10	0.35 (H)	D	0.40	0.37	0.27	0.28	0.33	0.44	0.60

This typical structure provides extra absorption at low frequencies.

TYPICAL SPECIFICATION SHEET

Vibrasto 10 and 20

ACOUSTIC COVERING (GLUED INSTALLATION)

Installation contacts: qualified painters, shopfitters, joiners,

wall covering/ceiling contractors.

The walls [ceilings] are to be treated with a flame-retardant non dripping acoustic covering ref. Vibrasto ___ [specify 10 or 20] from Texaa® made of an Aeria fabric knit vacuum bonded to SI foam underlay. Its NRC value on concrete is ___ [specify 0.25 or 0.45]. Its NRC value on gypsum board is ___ [specify 0.40 or 0.55].

Fire rating as per USA ASTM E 84 / Class A / non dripping (France: M1). Fire rating as per European SBI code is Bd0.

Installation

Vibrasto is installed by direct gluing, using an adhesive – specified by the manufacturer – on a level and airtight surface, prepared in accordance with the manufacturer's instructions.

Vibrasto glued cannot conceal cavities, bumps or other surface irregularities. Before application, surfaces must therefore be level, clean, smooth and dry, fit for the application of the adhesive.

Low angled artificial lighting must be avoided.

Its total thickness is ___ [specify 12 or 22 mm].

Colors _____

[To be selected by the architect in the **Aeria** round knit color chart: 23 colors.] **Joints**

The seams between the rolls are to be treated by pencil line joints. The U profiles placed between the rolls are used for the insertion of the Aeria fabric edges.

- centre to centre distance: 1500 mm

Peripheries

Vibrasto stops perpendicular to the ceiling [or the walls].

Visible sides (optional)

The Γ shaped profiles are to be covered with **Aeria** fabric These profiles are used when the edges of **Vibrasto** are visible.

Ingoing 90° angle

A roll goes all the way to the corner.

The following roll starts perpendicular to the adjacent roll.

No profile is needed

Outside 90° angle

Vibrasto can cover an outside angle

It is flexible enough to conform to the angle.

Skirtings/baseboards

They must be at least equal to the actual **Vibrasto** thickness so as to conceal the base of the material.

Electrical outlets

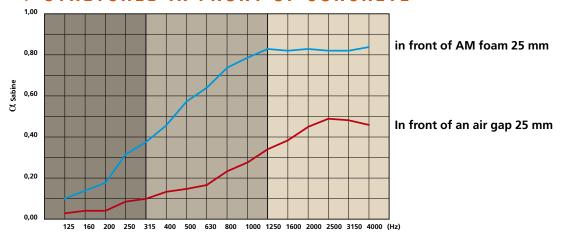
They are to be built up to the same level as the foam.

0

Vibrasto is also available in 05, pencil line finish not possible. Please contact us.

ACOUSTICS

Vibrasto 03/system 30 > STRETCHED IN FRONT OF CONCRETE

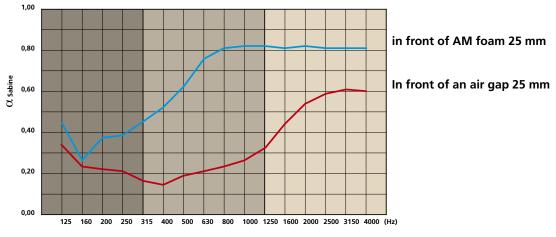


Frequencies (Hz)	α_{w}	Class	NRC	125	250	500	1 000	2000	4000
Vib. 03 + AM foam 25 mm	0.57 (H)	С	0.70	0.10	0.31	0.57	0.79	0.82	0.81
Vib. 03 + air gap 25 mm	0.25 (H)	Е	0.30	0.03	0.09	0.15	0.28	0.45	0.46

Test reports available (Vibrasto, 2006)

Standard NF EN 20354 / ISO 354.

STRETCHED IN FRONT OF GYPSUM BOARD SCREWED TO STRUCTURE AND MINERAL FIBRE BASE 45MM



Frequencies (Hz)	α_{w}	Class	NRC	125	250	500	1 000	2000	4000
Vib. 03 + AM foam 25 mm	0.67	С	0.70	0.43	0.39	0.62	0.82	0.82	0.81
Vib. 03 + air gap 25 mm	0.27 (H)	D	0.30	0.34	0.21	0.19	0.26	0.54	0.60

TYPICAL SPECIFICATION SHEET

Vibrasto 03/system 30

ACOUSTIC COVERING (STRETCHED INSTALLATION)

Installation contacts: qualified painters, carpenters,

wall covering/ceiling contractors.

The walls [ceilings] are to be treated with a flame-retardant non dripping acoustic covering ref. **Vibrasto** 03/system 30 from **Texaa®** made of an **Aeria** fabric knit vacuum bonded to a felt underlay.

Fire rating as per USA ASTM E 84 – Class A – non dripping - (France: M1).

Vibrasto 03/system 30 is to be stretched in front of 25 mm AM foam for an NRC absorption value on concrete of 0.70 for an NRC absorption value on gypsum board of 0.70 The total thickness of the assembly is 30 mm.

Colors ______

[To be selected by the architect in the **Aeria** round knit color chart: 23 colors]

The finish between the rolls are to be treated by pencil line joints.

The inverted $\ensuremath{\mbox{\sc L}}$ profiles placed between the rolls are used

for the insertion of the **Vibrasto** 03. –centre to centre distance: 1500 mm

Peripheries

L profiles are used for the tight insertion of **Vibrasto** 03 at peripheries of assembly.

Visible sides (optional)

The L shaped profiles are to be covered with Aeria fabric
This is implemented when the edges of the Vibrasto assembly are visible.

Outgoing angles

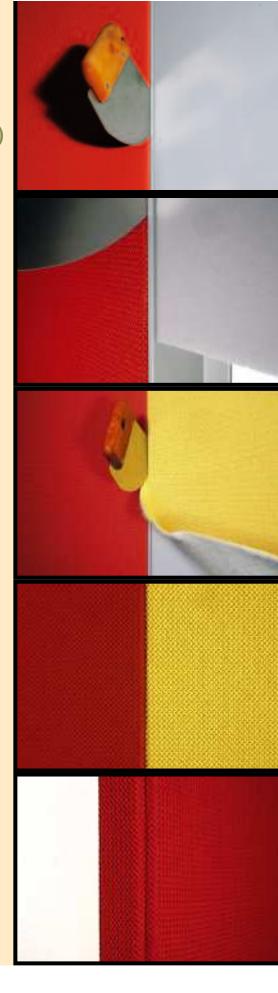
To be realized with special wedges provided by Texaa®.

Ingoing angles

They will be made with pencil line joints.

Electrical outlets

They are to be built up to the same level as the foam.



CHARATERISTICS	Vibrasto 10	Vibrasto 20	Vibrasto 03/system 30
NSTALLATION	glued	glued	stretched
ABSORBENT MATERIAL			
- black or grey SI foam, thickness	10 mm	20 mm	
- black or grey felt, thickness			3 mm
- foam thickness			25 mm
SURFACE			
- Aeria* round knit	23 colors	23 colors	23 colors
Highly-resistant to rubs and stains.			
DIMENSIONS			
- total thickness	12 mm	22 mm	30 mm
- Width	1 500 mm	1500 mm	1520/1500 mm
- Length	According to packaging	requirements and constra	ints
- Elasticity (length and width)	± 1,5 %	± 1,5 %	+3 % - 0 %
- WEIGHT	0,9 (kg/m²)	1,4 (kg/m²)	0,6 (kg/m²)
HEAT RESISTANCE (ISO 8894-1)	0,2 m ² K/W	0,4 m ² K/W	0,95 m ² K/W AM foam 25 mi
	•	•	•
SAFETY AND HYGIENE			
> FIRE RATING	Non dripping		Authorities and a second
			Vibrasto 03
	USA: ASTM-E84-Class A	USA: ASTM-E84-Class A	USA: ASTM-E84-Class A
	Europe (SBI): Bd0	Europe (SBI): Bd0	_
	France: M1 non dripping	France: M1 non dripping	
			AM Foam 25 mm
			USA: ASTM-E84-Class A
			Europe (SBI): Cd0
			France: M1 non dripping
Jpper calorific potential	17 MJ/m ²	24 MJ/m ²	12 MJ/m ²
Production of incandescent droplets	no	no	no
DEVELOPMENT OF MICRO-ORGANISMS	no	no	no
> SHEDDING OF FIBERS	no	no	no
> VOC EMISSION (VOLATILE ORGANIC COMP	ONENTS) > Very faint. No	hazard to man nor enviro	nment.
> LIGHT REFLECTION			
	02.0/	83 %	83 %
- Color MR 820 (ISO 105 B-03)	83 %		
	83 %		
STRENGTH	83 %		
STRENGTH > FLUID REPELLENT TREATMENT		ratio ≥ 5	
STRENGTH - FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6)	ratio ≥ 5	ratio ≥ 5 7 10¹º Ω	ratio ≥ 5 7 10¹º Ω
STRENGTH > FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) > ANTISTATICITY (EN 1149-1)		ratio ≥ 5 7 10 ¹⁰ Ω	ratio ≥ 5
STRENGTH > FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) > ANTISTATICITY (EN 1149-1) > COLOUR FASTNESS	ratio ≥ 5 7 10 ¹⁰ Ω	$7~10^{10}~\Omega$	ratio ≥ 5 7 10 ¹⁰ Ω
STRENGTH FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) ANTISTATICITY (EN 1149-1) COLOUR FASTNESS SO 105-B02 (scale of 1 to 8)	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5	7 10 ¹⁰ Ω ≥ 5	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5
STRENGTH > FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) > ANTISTATICITY (EN 1149-1) > COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) > FRAYING	ratio ≥ 5 7 10 ¹⁰ Ω	$7~10^{10}~\Omega$	ratio ≥ 5 7 10 ¹⁰ Ω
STRENGTH > FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) > ANTISTATICITY (EN 1149-1) > COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) > FRAYING > ABRASION RESISTANCE	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 no	7 10 ¹⁰ Ω ≥ 5 no	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5 no
STRENGTH FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) ANTISTATICITY (EN 1149-1) COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) FRAYING ABRASION RESISTANCE (EN 530 – number of rubs)	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 no > 40 000	7 10 ¹⁰ Ω ≥ 5 no > 40 000	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5
STRENGTH FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) - ANTISTATICITY (EN 1149-1) - COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) - FRAYING - ABRASION RESISTANCE EN 530 – number of rubs)	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 no > 40 000 ture and atmospheric hum	7 10 ¹⁰ Ω ≥ 5 no > 40 000 idity (internal method)	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 $10 \cdot 10^{10} \Omega$ > 40 000
STRENGTH FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) ANTISTATICITY (EN 1149-1) COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) FRAYING ABRASION RESISTANCE (EN 530 – number of rubs)	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 no > 40 000	7 10 ¹⁰ Ω ≥ 5 no > 40 000	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5 no
STRENGTH FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) ANTISTATICITY (EN 1149-1) COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) FRAYING ABRASION RESISTANCE (EN 530 – number of rubs) DIMENSIONAL VARIATIONS with tempera	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 no > 40 000 ture and atmospheric hum	7 10 ¹⁰ Ω ≥ 5 no > 40 000 idity (internal method)	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 $10 \cdot 10^{10} \Omega$ > 40 000
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STRENGTH FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) ANTISTATICITY (EN 1149-1) COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) FRAYING ABRASION RESISTANCE (EN 530 – number of rubs) DIMENSIONAL VARIATIONS with tempera MAINTENANCE Fluid repellent (dust and stain resistant).	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5 no > 40 000 ture and atmospheric hum < 0,1 %	7 10 ¹⁰ Ω ≥ 5 no > 40 000 idity (internal method) < 0,1 %	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 $10 \cdot 10^{10} \Omega$
STRENGTH > FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) > ANTISTATICITY (EN 1149-1) > COLOUR FASTNESS ISO 105-B02 (scale of 1 to 8) > FRAYING > ABRASION RESISTANCE (EN 530 – number of rubs) > DIMENSIONAL VARIATIONS with tempera MAINTENANCE Fluid repellent (dust and stain resistant). Vacuum cleaner recommended every one to	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5 no > 40 000 ture and atmospheric hum < 0,1 %	7 10 ¹⁰ Ω ≥ 5 no > 40 000 idity (internal method) < 0,1 %	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 $10 \cdot 10^{10} \Omega$ > 40 000
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STRENGTH FLUID REPELLENT TREATMENT - AATCC118 (scale of 1 to 6) - ANTISTATICITY (EN 1149-1) - COLOUR FASTNESS SO 105-B02 (scale of 1 to 8) - FRAYING - ABRASION RESISTANCE EN 530 – number of rubs) - DIMENSIONAL VARIATIONS with tempera WAINTENANCE Fluid repellent (dust and stain resistant). //acuum cleaner recommended every one to	ratio ≥ 5 7 10 ¹⁰ Ω ≥ 5 no > 40 000 ture and atmospheric hum < 0,1 %	7 10 ¹⁰ Ω ≥ 5 no > 40 000 idity (internal method) < 0,1 %	ratio ≥ 5 $7 \cdot 10^{10} \Omega$ ≥ 5 $10 \cdot 10^{10} \Omega$

^{*} patent $\textbf{Texaa}^{\text{\tiny{\it \$}}}$

3 weeks for standard products





References shown:

Cover page / Veolia. Project manager: Christophe Genty, architect. Design: Christophe Périchon.

- p. 2 / Texaa's® Show Room, Gradignan, L. Arsène-Henri & A. Triaud Agency, A. Triaud architect.
- // Buitenhoutcollege, Almere, The Netherlands. SP Architecten by BNA, Waddinxveen, The Netherlands.
- p. 5 Veolia. Project manager: Christophe Genty, architect. Design: Christophe Périchon.
- // Swimming pool, Viry Chatillon. Marc Mimram, architect. Marc Mimram, Engineering. Peutz & Associés, acousticians.
- p. 6 / restaurant-bar Etienne Marcel, Paris Philippe Parreno, Pierre Huyghe, Groupe M/M, interior design.
- // recording studio "Sound Development", Zurich, Switzerland. Acoustics and architecture: WSDG / Walters-Storyk Design Group Europe.
- p. 7 / Story telling room, multimedia library, Bonneuil-sur-Marne. P. Leboucq, architect. J-P. Lamoureux, acoustician.
- // swimming pool, Viry Chatillon. Marc Mimram, architect. Marc Mimram, Engineering. Peutz & Associés, acousticians.
- // Espace Carpeaux, Music room // Meeting room, Andersen Consulting, Brussels.
- // Veolia / Project manager: Christophe Genty, architect. Design: Christophe Périchon.
- // Lecture theatre, Stryker Spine, Cestas. L. Arsène-Henri & A. Triaud Agency, M. Mathet, architect.
- // Meeting area, Stryker Spine, Cestas. L. Arsène-Henri & A. Triaud Agency, M. Mathet, architect.
- p. 8 / Restaurant "Georges", Centre G. Pompidou, Paris. D. Jakob, B. MacFarlane, architects. J-P. Lamoureux, acoustician.
- // Leisure and meeting area, Stryker Spine, Cestas. L. Arsène-Henri & A. Triaud Agency, M. Mathet, architect.
- // Entrance hall, Crédit Agricole Bank, Bordeaux / Françoise Bousquet, architect
- // Confidential reception booth, Tax offices of the 3rd district, Paris. Yedid architects. H. Abbadie (Photograph).
- P. 9 /Open offices, Lille. Architects: Quatr'A (Pierre Thelot) La Madeleine (59110) Interior design Aepure Delemazure, Roubaix (59).

Café "Reflets", work by artist Jean-Luc Vilmouth opened in 2003.

- // WTC, Rotterdam, The Netherlands. Mecannoo Architecten B.V., Delft, The Netherlands.
- // Thai White House, Lier, Belgium.
- P. 15 / Lecture theatre. Parallel, interior design.
- // Meeting area, Sea Club, Monaco. Michel Chiappori, architect.
- // Recording studio Radio Web, Arte, Issy-les-Moulineaux (92). Research and production: Abso, D. Josso Company.
- // Recording studio, TSR, Geneva, Switzerland. Acoustics and architecture: WSDG / Walters-Storyk Design Group Europe.
- // Circulation area, Stryker Spine, Cestas (33). L. Arsène-Henri & A. Triaud, M. Mathet Agency, architect
- // WTC, Rotterdam, The Netherlands. Mecannoo Architecten B.V., Delft, The Netherlands.
- // Restaurant of the Crédit Agricole Bank, Bordeaux Françoise Bousquet, architect.
- p. 16 / Auditorium. Architect: Christian de Portzamparc.

Centre Des Bords de Marne - Grand Théâtre, Le Perreux sur Marne. Actes - Architecture and Scenography / J. and J.L. Chassard.

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Fax: 020 - 496 3052 info@witteveen.nl www.project-inrichting.nl www.scheidingswand.net

VIBRASTO PADDED EFFECT

Only on gypsum board and preferably with **Vibrasto** 20. Installation reserved for upholsterers.

- 1- Wrap nail heads (diameter 22 mm / length 30 mm) with **Aeria** using upholstery glue.
- 2- Glue Vibrasto normally.
- 3- Locate with the help of needles the position of the nail heads.
- 4- Drill at required position Insert dowel.
- 5- Gently drive in upholstered nails into the dowels with a hammer.

Witteveen Projectinrichting Ouderkerk a/d Amstel

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